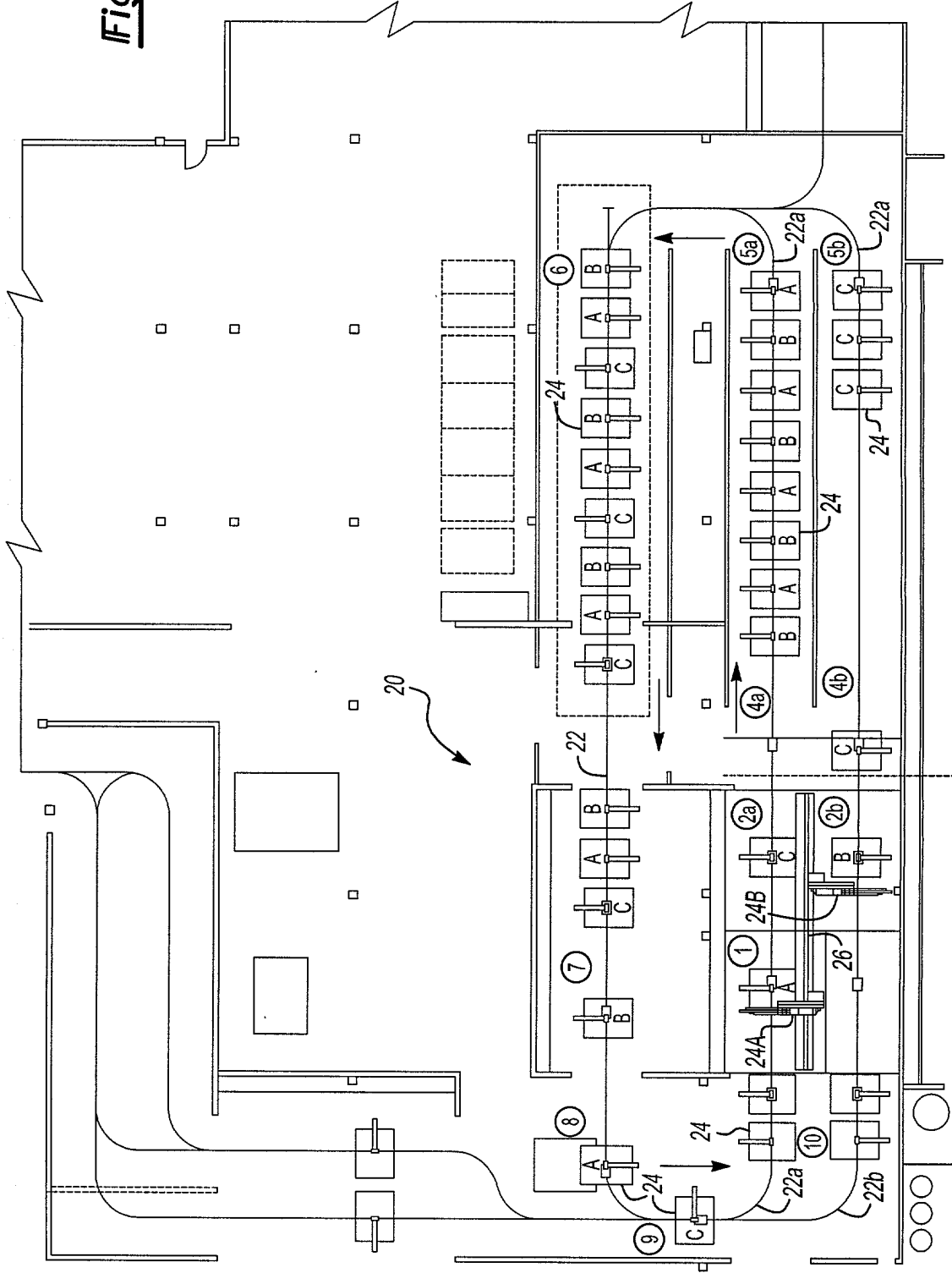


**Fig-1**



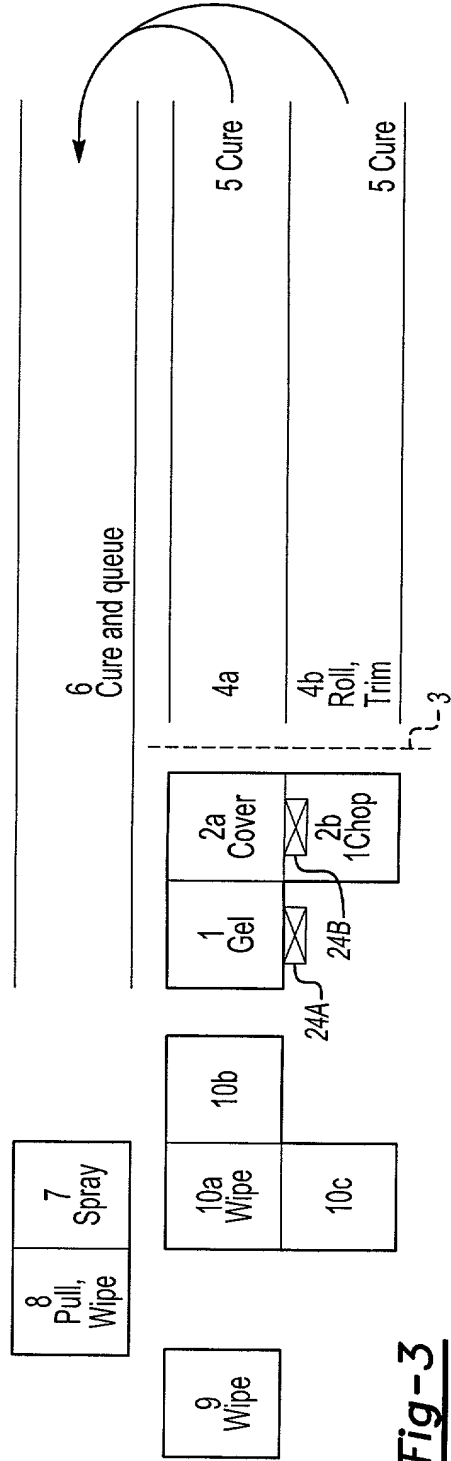
Inside Spray Booth

Outside Spray Booth

	Zone 1	Zone 2	Lap	Zone 4	Zone 5a/5b	Zone 6	Zone 7	Zone 8	Zone 9	Zone 10
Mold Lap	Gelcoat		To lap B	Queue (4a)	Cure	Cure/ Queue	No stop req'd.	De-mold finished "c" lap part -- one minute.		Wipe -- two min total
Lap 1 "A"										
Lap 2 "B"		First Chop Coat Spray	To lap C	Queue (4b) Roll; Trim	Cure	Cure/ Queue	Rotate; Flip and Chop; Barrier Coat -- two min. total.	No stop req'd.	No stop req'd.	No stop req'd.
Lap 1 "C"		Cover Coat Spray	To lap A	Queue (4a)	Cure	Cure/ Queue	Foam; Base; Rotate -- one min. total	No stop req'd.	No stop req'd.	No stop req'd.

2/5

**Fig-2**



**Fig-3**

**Fig-4A**

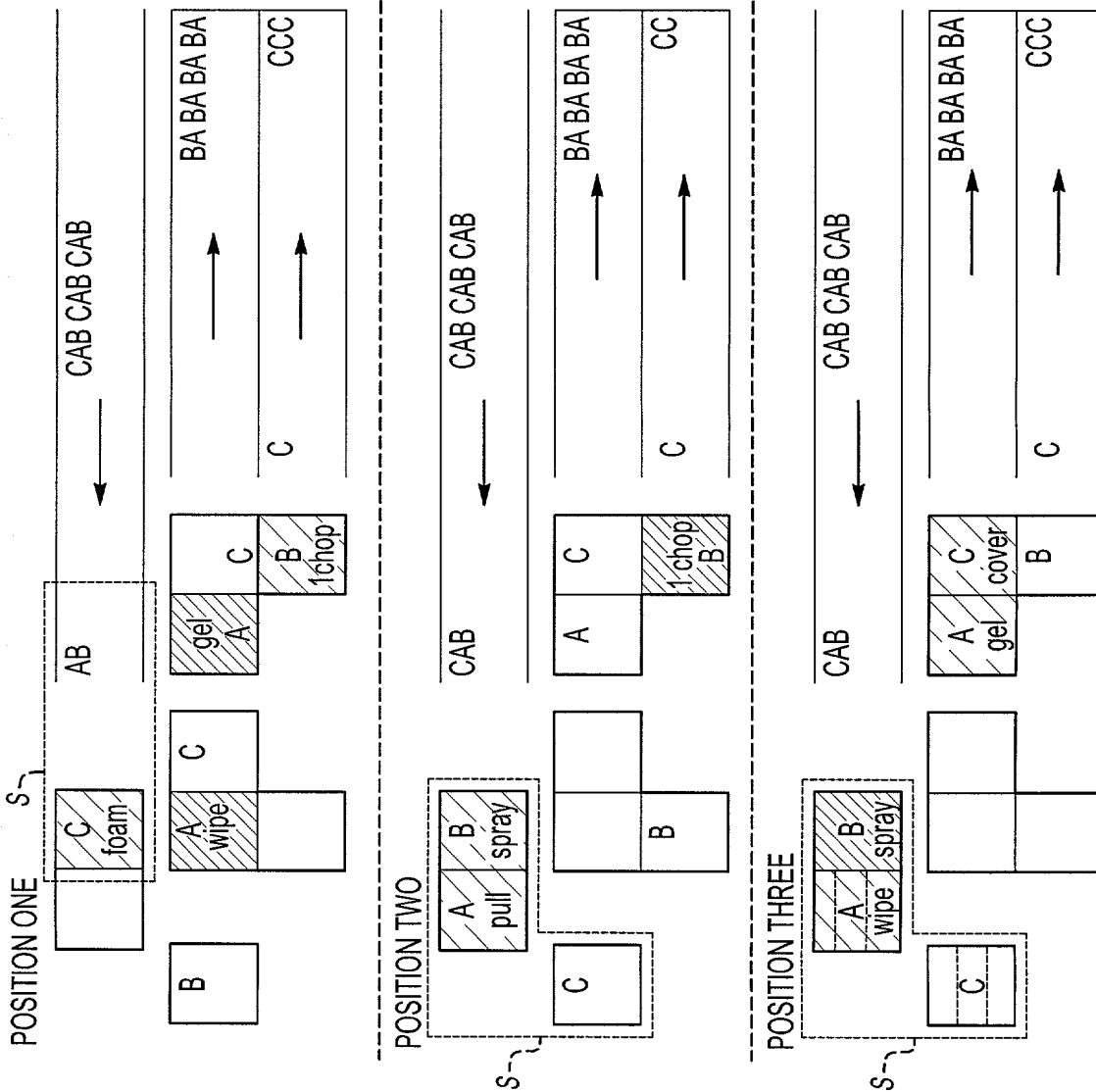
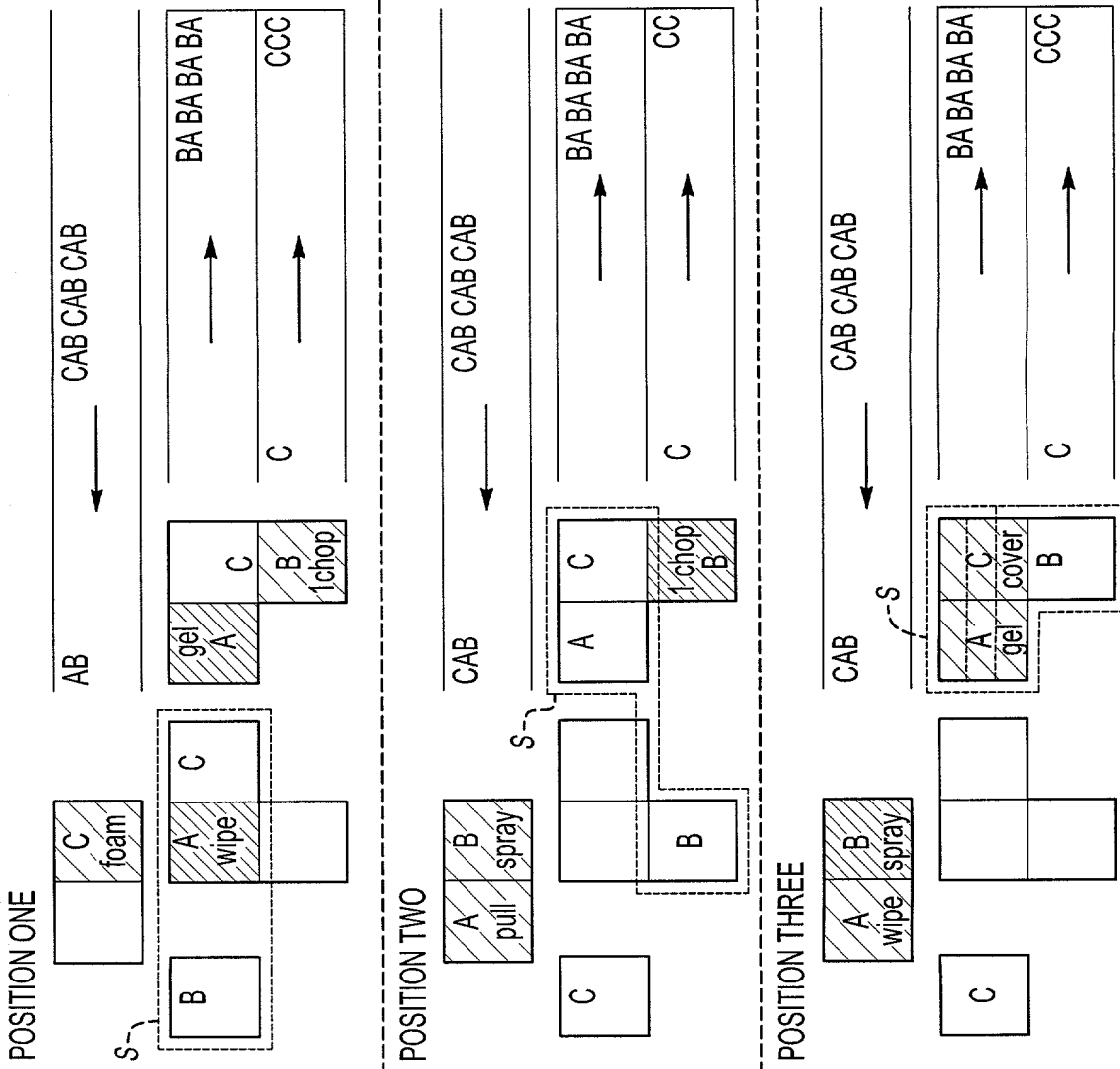


Fig-4B



**Fig-4C**

